



4-8 DECEMBER 2016 WASHINGTON, DC, USA

Application and Contract For EXHIBIT SPACE

Agreement for Exhibit Space

Exhibitor desires to exhibit at IEEE GLOBECOM 2016, to be held on the above dates in Washington, DC, USA

Company Name: _____
This company name and information will appear in the Show Directory.

Company Mailing Address: _____
Street Address

City _____ State _____ Zip or Postal Code _____

Main Co. Telephone: () _____ Main Co. Fax: () _____ Toll Free: () _____

Internet Home Page/Web Address: <http://www.> _____

Primary Contact

This person will receive all correspondence and billing

Name: _____

Position/Title: _____

Direct Telephone: () _____ ext. _____

Direct Fax Number: () _____

Contact E-Mail Address: _____

(Most correspondence will be via email so you must provide an email address)

Booth Pricing:

IEEE GLOBECOM 2016 Cancellation Penalties

Through July 27, 2016..... 50%
After July 27, 2016..... 100%

☐ 10' x 10' booth - \$3300

☐ 10' x 20' booth - \$6600

☐ 10' x 30' booth - \$9900

Other booth sizes are available.

Rate for IEEE GLOBECOM 2016 is \$33.00 per square foot.
One 10' x 10' booth unit (100sq ft) is the minimum.

Agreement Section: All applicants **MUST** sign below for application to be processed.

IMPORTANT: Notice of IEEE Communications Society's acceptance or rejection will be mailed within 30 days of receipt of application. Upon acceptance, this application will become a binding contract between applicant and IEEE Communications Society, unless IEEE Communications Society's acceptance notice specifies booth dimensions, location, costs or other terms that vary in whole or in part from those requested by applicant. If any such variances are specified, applicant will have 10 days from the date of IEEE Communications Society's notice to deliver written notice to IEEE Communications Society of applicant's withdrawal of application and payment, failing which, this application as modified by IEEE Communications Society's notice, will immediately and without further action by either party become a binding contract between them. Applicant further agrees to comply fully with all rules, regulations and directives that may be issued in connection with the exhibit by IEEE Communications Society, the facilities management or government authorities.

FAX OR MAIL with check. Payment MUST accompany application. ALL applications must be signed below, before application will be processed!

Applicants Signature _____ Date _____

Print Name and Title _____

Accepted on behalf of IEEE by: _____ Date _____

Assigned Booth Number: _____ Size: _____

Important Information

The space rate is US \$33.00 per sq.ft. with a 100 sq ft minimum.
The fee includes pipe and drape, identification sign, general security, and inclusion in the show guide. Payment must be submitted with your application/contract.

A payment of 100% of Total Booth Rental is due with this application in order for it to be processed.

Make checks payable to: IEEE Communications Society,
Attn: Bruce Worthman, 3 Park Ave, 17 Fl., New York, NY 10016

For Credit Card Options, please contact, j.leachbarnaby@comsoc.org
or b.worthman@comsoc.org for instructions on how to submit your card details.

Fax Number: 212-705-8999

For more information, contact:
Anna Romaniuk, Exhibit Chair,
aromaniuk@ieee.org // 443-681-9095

IEEE GLOBECOM 2016



EXHIBITOR INFORMATION



4-8 DECEMBER 2016 WASHINGTON, DC, USA

BENEFITS OF PARTICIPATION:

- Network with the most influential design & development engineers!
- Showcase your company to the largest technical, professional association in the world.
- Meet engineers, industry leaders, government employees and academics from more than 60 countries.
- Expanded Industry Program for Communications Engineers and Practitioners.

